

Architectural Design Manual

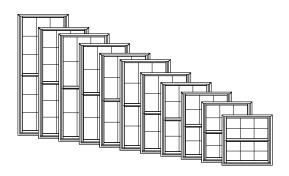


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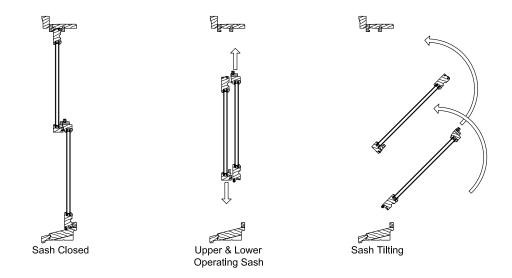


GENERAL INFORMATION



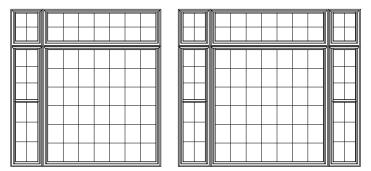
Dimensional Windows

W-2500 Wood Double-Hung windows may be specified as "dimensional" by adjusting the desired rough opening width or height. Siteline Wood Double-Hung windows feature fully operating upper and lower sash which can be tilted or removed for easy cleaning.



Multiple Assemblies

W-2500 Wood Double-Hung windows may be mulled beside other wood double-hung, wood picture windows, or below wood transom windows, to fulfill a wide variety of needs.



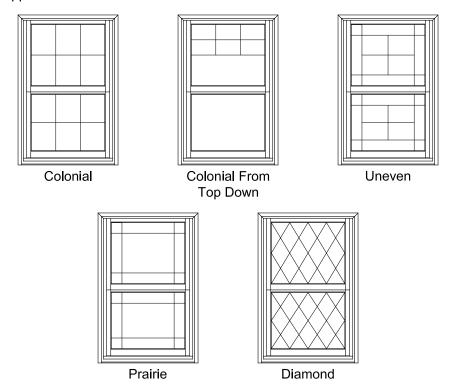


LITE CUT INFORMATION

Lite Cut Options

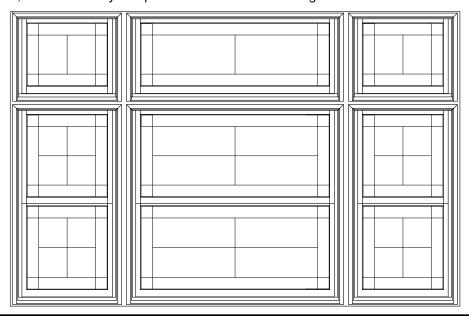
W-2500 Wood Double-Hung windows are available with removable Grilles, Grilles Between Glass (GBG), or Simulated Divided Lites (SDL) in various widths and styles. The standard grid patterns are shown below.

Special lite cut patterns can include a wide variety of straight line and radius patterns. Non-standard patterns are subject to factory approval.



Bar Alignment

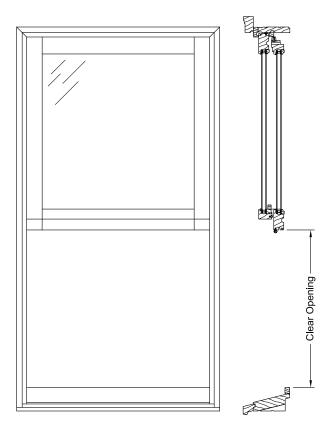
Alignment of divided lite muntin bars from one window to the next is often required by fine architectural design. Wood grilles, GBG, and SDL's may be specified with muntin bars aligned.





CLEAR OPENING FORMULAS

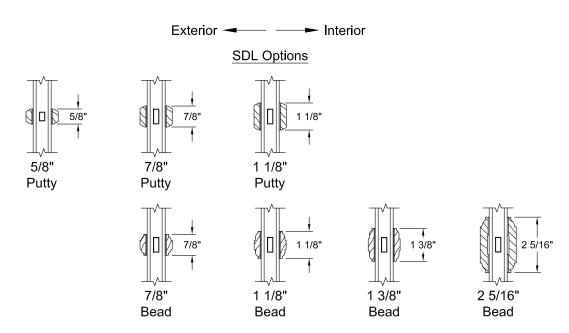




<u>Double-Hung (Even Divide)</u> Vertical = (Frame Height / 2) - 3 9/16" Horizontal = Frame Width - 3 3/4"

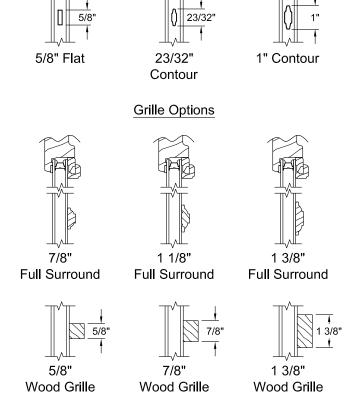


GRID OPTIONS



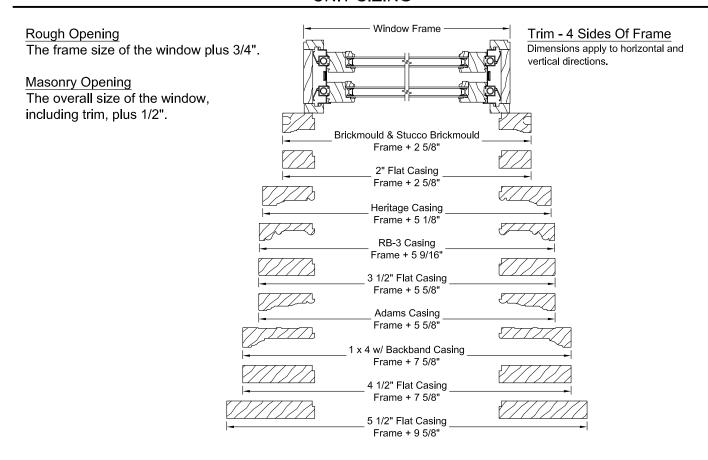
Note: Various Combinations of the SDL Bars Shown are Available

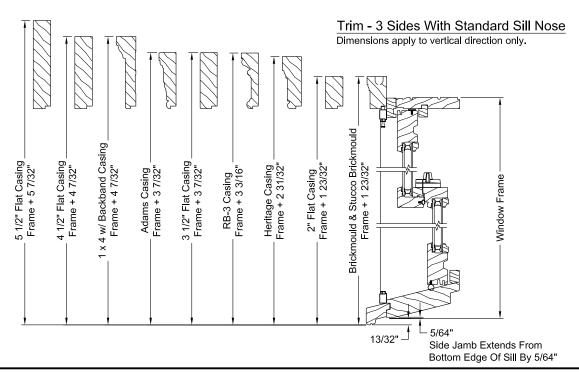
GBG Options





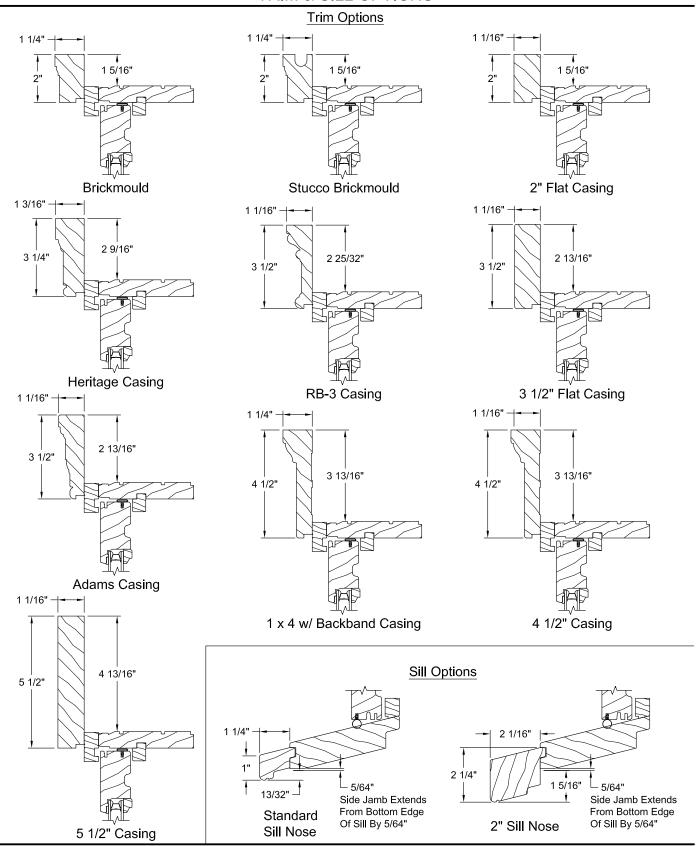
UNIT SIZING







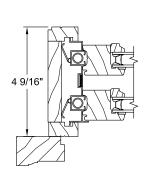
TRIM & SILL OPTIONS



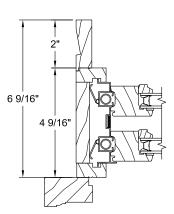
Scale: 3" = 1' - 0"



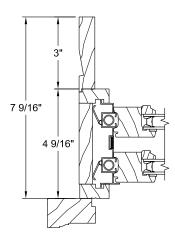
JAMB EXTENDER & PREP FOR STOOL OPTIONS



4 9/16" Jamb Width



6 9/16" Jamb Width

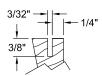


7 9/16" Jamb Width

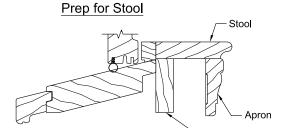
Sill Support

Return Kerf:

Generally located from first visible interior frame line. Kerfed option available on all jamb extender sizes.



4/4 Jamb Typ.

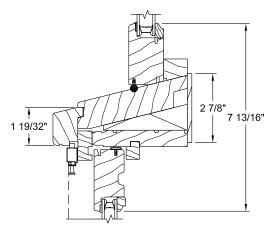


Note: Stool, apron, and sill support are applied by trim carpenter after window is installed and are not provided by JELD-WEN. Unit is shipped without sill jamb extenders.

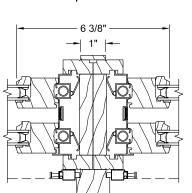
Scale: 3" = 1' - 0"



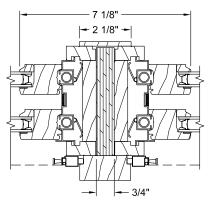
MULLION OPTIONS



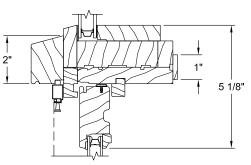
Geometric Insash Transom Operator



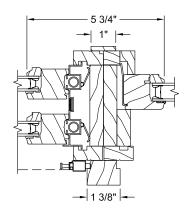
Operator / Operator



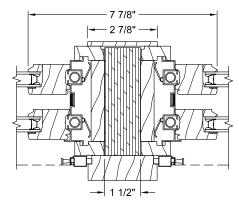
Operator / Operator with 3/4" Wood Spread Mull



Geometric Direct Set Operator



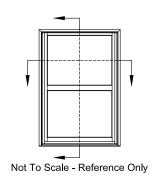
Operator / Geometric Insash

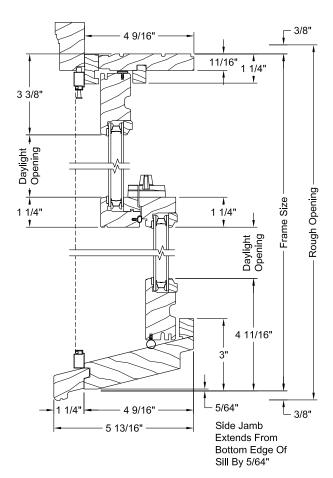


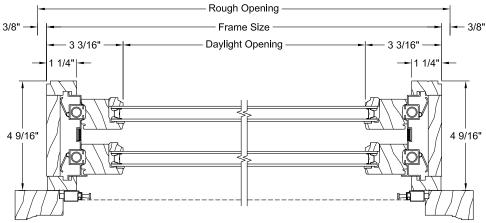
Operator / Operator with 1 1/2" Wood Spread Mull



OPERATOR SECTIONS

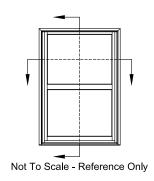


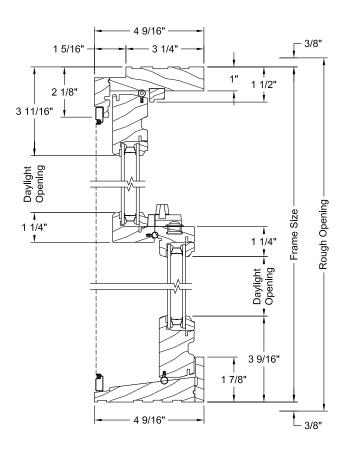


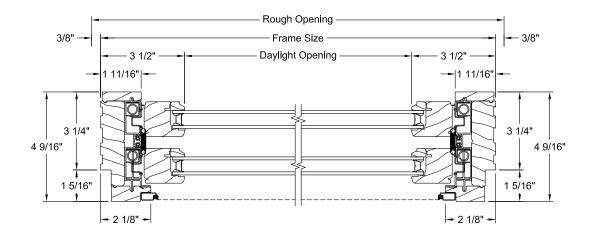




OPERATOR POCKET SECTIONS

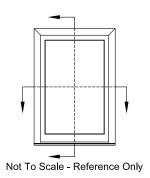


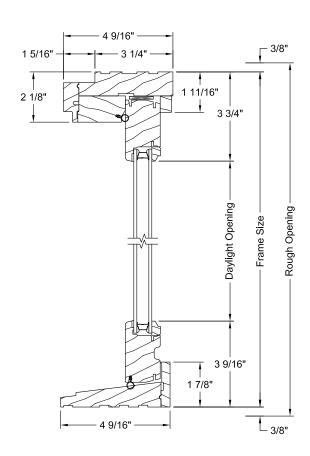


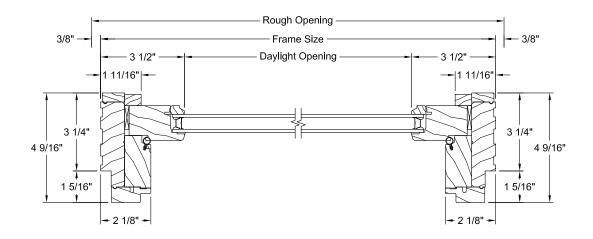




GEOMETRIC INSASH POCKET SECTIONS

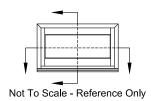


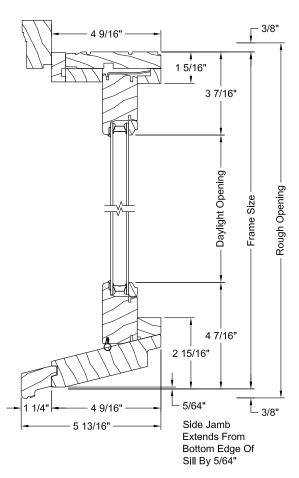


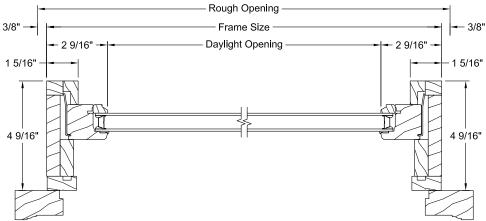




GEOMETRIC INSASH TRANSOM SECTIONS

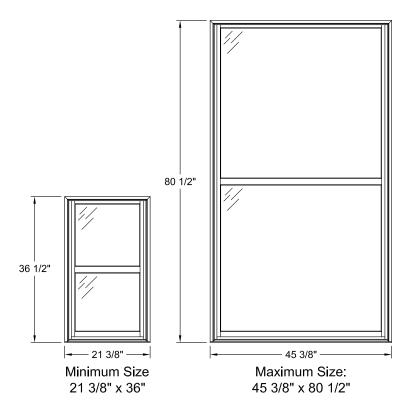








MIN-MAX SIZING - OPERATOR

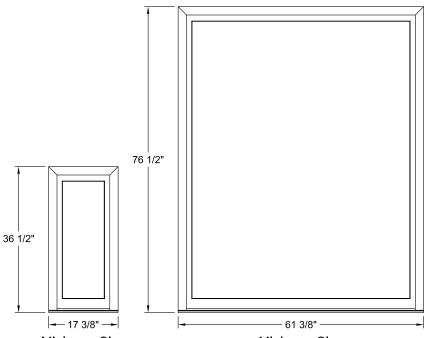


Window Width					
21 3/8"	25 3/8"	29 3/8"	31 3/8"		
33 3/8"	35 3/8"	37 3/8"	41 3/8"		
45 3/8"					
Window Height					
36 1/2"	40 1/2"	48 1/2"	52 1/2"		
56 1/2"	60 1/2"	64 1/2"	68 1/2"		
72 1/2"	76 1/2"	80 1/2"			



MIN-MAX SIZING - GEOMETRIC INSASH

Standard Sizing

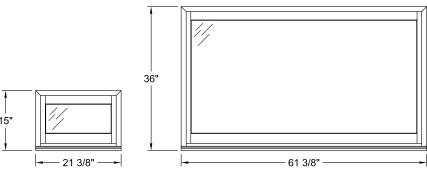


Minimum Size 21 3/8" x 36"

Minimum Size 21 3/8" x 36"

Fixed Insash Width				
17 3/8"	21 3/8"	25 3/8"	29 3/8"	
33 3/8"	37 3/8"	41 3/8"	45 3/8"	
49 3/8"	53 3/8"	61 3/8"		
Fixed Insash Height				
36 1/2"	40 1/2"	48 1/2"	52 1/2"	
56 1/2"	60 1/2"	64 1/2"	68 1/2"	
72 1/2"	76 1/2"			

Transom Sizing



Minimum Size 15" x 21 3/8"

Maximum Size: 61 3/8" x 36"

Transom Width				
21 3/8"	25 3/8"	29 3/8"	33 3/8"	
37 3/8"	41 3/8"	42 3/4"	45 3/8"	
49 3/8"	50 3/4"	53 3/8"	58 3/4"	
61 3/8"				
Transom Height				
15"	18"	24"	36"	